

NATROCHEM, INC.

P.O. BOX 1205 SAVANNAH, GA 31402 (912) 236-4464 FAX: (912) 236-1919

www.natrochem.com

DATA SHEET NATRO-FLEX® IOT

Natro-Flex IOT is an octyl ester of selected tall oil fatty acids for CR, CMS, NBR, SBR, and PVC. Low-temperature plasticizer.

| TEST | TEST METHOD | SPECIFICATION |
|----------------|----------------|---------------|
| Acid Number | QCL-8.2.4-2-4 | 1.0 Maximum |
| Color, Gardner | QCL-8.2.4-2-16 | 5 Maximum |
| Moisture, % | QCL-8.2.4-2-7 | 0.1 Maximum |

TYPICAL PROPERTIES

| Appearance at 25°C | Yellow Liquid |
|------------------------|---------------|
| Acid Number | 0.5 |
| Color, Gardner | 4 |
| Moisture, % | 0.05 |
| Flash Point, °C | 227 (440°F) |
| Fire Point, °C | 240 (465°F) |
| Specific Gravity, 25°C | 0.872 |

Date of Revision: 12/2/02

The information in this data sheet is derived from the best available sources and is believed to be accurate. However, no guarantee is expressed or implied regarding the accuracy of these data or the use of this product, nor are any statements in this bulletin intended as recommendations to use our products in the infringement of any patents.

OTHER NATROCHEM PRODUCTS

DLC[®] - Galex[®] - Rosin Oils - Rosin Pitches - Tarene[™] Natro-Flex[©] - Tar-Cel[®] - Natro-Cel[®]