Kemai Chemical Co., Ltd. 科迈化工股份有限公司 No.72 Hai Xin Road, Gu Lin Industrial Zone, Da Gang Dist., Bin Hai New Area, Tianjin, P.R. China. Kemai Tel: +86-22-24373333 +86-22-24370313 Fax: +86-22-24379994

Material Safety Data Sheet KEMA1005

Revision Date: 08/20/2011 **Date of Printing:** 08/20/2011

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: DCBS

MSDS NO. KEMAI005

Chemical Name: N,N-Dicyclohexyl-2-benzothaizolesulfenamide

Synonyms: Perkacit DCBS; DCBS

Use: Accelerator.

Manufactured By: Kema Chemical Co., Ltd.

Emergency Telephone: CHEMTREC: 0086-22-6334-9929 FAX 0086-22-6334-9991

Prepared By: Kemai Chemical Co.,Ltd.

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2. COMPOSITION/INFORMATION ON INGREDIENTS

Components/CAS# Percent

N,N-Dicyclohexyl-2-benzothiazolesulfenamide

4979-32-2

96-99

Mercaptobenzothiazole

Disulfide

120-78-5

0-1.0

Dicyclohexylamine

101-83-7

0-0.5

3. HAZARDS IDENTIFICATION

Emergency Overview: WARNING! Combustible dust - explosion potential. Causes mild eye irritation and moderate skin irritation. Inhalation of dust may cause respiratory tract irritation. **Eye Contact:** Causes mild eye irritation. Mild Eye Irritation: signs/symptoms can include redness, swelling, pain and tearing.

Skin Contact: Causes moderate skin irritation. Moderate Skin Irritation: signs/symptoms can include redness, swelling, itching, and dryness. May cause an allergic skin reaction.

Inhalation: May cause mild respiratory irritation. May irritate mouth, nose, and throat. Irritation (upperrespiratory): signs/symptoms can include soreness of the nose and throat, coughing and



sneezing.

Ingestion: Illness may occur after a single swallowing of relatively large quantities of this material.

4. FIRST AID MEASURES

In Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

On Skin: Remove contaminated clothing. Wash skin with water, using soap if available. Remove contaminated clothing and launder before reuse. Get medical attention if irritation persists.

Inhaled: Remove person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, get immediate medical attention.

Swallowed: If swallowed, call a physician immediately. Only induce vomiting at the instruction

of a physician.

Never give anything by mouth to an unconscious person.

Notes To Physician: Provide symptomatic/supportive care as necessary. Treatment based on sound judgment of physician and individual reactions of patient.

5. FIRE FIGHTING MEASURES

Flash Point (°F/C): Not Determined

Flash Point Method: Not Determined

Autoignition Temp. (°F/C): Not Determined

Lower Explosion Limit in Air (LEL): Not Determined

Upper Explosion Limit in Air (UEL): Not Determined.

Extinguishing Media: Water fog, carbon dioxide, foam, dry chemical

Special Exposure Hazards: Fight fire from a safe distance and from a protected location. Combustible dust when in a finely divided and highly suspended state. Use water spray to cool fire exposed surfaces. Decomposition in fire may produce toxic gases. Do not allow

runoff to enter waterways.

Special Protective Equipment: Fire fighters should wear full protective clothing, including self-contained breathing equipment.

Unusual Fire/Explosion Hazards: Toxic emissions may result if product is involved in a fire. Fire produces carbon monoxide and carbon dioxide gases.

6. ACCIDENTAL RELEASE MEASURES

Spill Procedures: Wear protective equipment specified. Avoid the generation of dust. Sweep, vacuum, or shovel and place into closable container for disposal.

Procedure for Cleaning/Absorption: Isolate area and remove sources of friction, impact,

heat, low level electrical current, and RF energy. Isolate spill and stop leak where safe. Scoop up and remove solids. Do NOT spread spilled product with water.

CERCLA Reportable Quantity (RQ): Not Applicable.

7. HANDLING AND STORAGE

Handling: Good hygienic practices should be observed. Work clothes should be washed separately at

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the end of each work day. Disposable clothing should be discarded with material. Avoid generating or breathing dust. Avoid contact with eyes, skin and clothing. Reclose containers of unused product. Wash hands before eating, drinking, chewing gum, using

tobacco or using the toilet. Do not reuse this container.

Storage: Store closed containers in a cool, dry, well-ventilated area. Store away from strong oxidizing materials. Avoid exposure to direct sunlight. Do not store near Crystex Insoluble Sulfur. Slowly degrades and releases irritating vapors under warm, humid conditions.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Eye Protection: Wear safety glasses or goggles to protect against exposure. Eye protection is not required during typical product use conditions

Skin Protection: Normal work coveralls. Launder contaminated clothing before reuse. **Gloves:** Use gloves as a standard industrial handling procedure. All cleanable impervious glove types are acceptable.

Respiratory Protection: Appropriate respiratory protection shall be worn when applied engineering controls are not adequate to protect against inhalation exposure. Firefighting: Use

a Positive Pressure Demand Full Face Self Contained Breathing Apparatus.

Ventilation: General; local exhaust ventilation as necessary to control any air contaminants to within their exposure limits during the use of this product. Adequate ventilation should be provided to keep dust concentrations below acceptable exposure limits. Discharge from

the ventilation system should comply with the applicable air pollutions control regulations. Eliminate ignition sources.

Airborne Exposure Limits: Nuisance Dust. OSHA PEL/8Hr-TWA = 15 mg/m3 (Total Dust). OSHA PEL/8-Hr TWA = 05 mg/m3 (Respirable Dust). ACGIH TLV/8-Hr TWA = 10 mg/m3.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Off-white granules

Odor: MILD AMINE pH: Not Applicable Specific Gravity: 1.2 @ 25 °C Density: 1.2 Bulk Density: 1280 kg/m3 Melting Point (°F/C): 100-105 °C Boiling Point (°F/C): Decomposes before boiling Vapor Pressure: Negligible Vapor Density (Air=1): Not Applicable % Volatile by Volume: <0.5% Solubility in Water: INSOLUBLE

Other Solubility: Soluble in: Acetone Organic liquids, including fats and oils

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Viscosity: Not Applicable

Other Data: Ash content = 0.4% max

Molecular Weight: 346.6

Molecular Formula: C19-H26-N2-S2

10. STABILITY AND REACTIVITY

Chemical Stability: Stable when stored at room temperature in closed, original container. Stable under normal conditions of handling, use and transportation. Stable if protected

from heat and exposure to air. Loses potency with time Protect from moisture

Hazardous Polymerization: Will not occur

Conditions to Avoid: Keep away from heat, sparks and flame.

Materials to Avoid: Reducing agents. Contact with acids. Avoid contamination of product with small amounts of water. Do not store near Crystex Insoluble Sulfur.

Hazardous Decomposition Products: Carbon monoxide. Oxides of nitrogen. Oxides of

sulfur. Amines

Additional Guidelines: Amine vapors can cause insoluble sulfur to revert to soluble form.

11. TOXICOLOGICAL INFORMATION

Target Organs

Acute Oral LD50 (mg/kg): >5000 mg/kg (Rat)

Acute Dermal LD50 (mg/kg): >2000 mg/kg (Rabbit)

Acute Inhalation LC50 (mg/l): Not Determined

Principle Routes of Exposure: Eyes. Inhalation. Dermal - skin.

Ingestion: Illness may occur after a single swallowing of relatively large quantities of this material. **Skin Contact:** Causes moderate skin irritation. Moderate Skin Irritation: signs/symptoms can include redness, swelling, itching, and dryness. May cause an allergic skin

reaction.

Inhalation: May cause mild respiratory irritation. May irritate mouth, nose, and throat. Irritation (upper respiratory): signs/symptoms can include soreness of the nose

and throat, coughing and sneezing.

Eye Contact: Causes mild eye irritation. Mild Eye Irritation: signs/symptoms can include redness, swelling, pain and tearing.

Aggravated Conditions: Pulmonary disorders. Dermal ailments. Eye, skin, respiratory, blood, liver and/or kidney ailments. This material or its emissions may cause an allergic or

sensitization reaction and thereby aggravate systemic disease.

Carcinogenicity Comment: This product or one of its ingredients present 0.1% or more is

NOT listed as a carcinogen or suspected carcinogen by NTP, IARC or OSHA.

Other: Decomposition products and fumes from vulcanization and cross-linking may cause eye,



skin and respiratory sensitization. May be a skin sensitizer. Product releases amine vapors during cure.

Primary Irritation Effect: Moderately irritating to skin. Slightly irritating to eyes. Not sensitizing in animal studies. Similar compounds have at least some potential for allergic skin reactions in humans after prolonged and repeated exposures.

Carcinogenicity: Negative in standard tests using bacteria and/or yeast cells.

Genotoxicity: Negative for genetic activity - in vitro tests. Negative for genetic activity - in vivo tests.

Reproductive/Developmental

Toxicity:

No test data available. Similar compounds show no effects in animal studies.

12. ECOLOGICAL INFORMATION

Acute Fish Toxicity: Not determined. Similar compounds show at least moderate toxicity to freshwater fish.

Acute Crustaceans Toxicity: Not determined. Similar compounds show at least moderate toxicity to daphnids.

Acute Algae Toxicity: Not determined. Similar compounds are at least moderately toxic to algae.

Octanol/Water Coefficient: Not Determined.

Chemical Fate Information: Not Determined. Similar compounds show rapid hydrolysis under acidic conditions.

Other Information: Similar compounds exhibit at least moderate toxicity to aquatic species. Similar compounds show a low potential for bioaccumulation and environmental persistance.

13. DISPOSAL CONSIDERATIONS

Disposal of Waste Method:

This material is not a RCRA hazardous waste. Bury in a licensed landfill or burn in an approved incinerator according to federal, state, and local regulations. Empty containers should be handled in a manner not to cause dusting during collection, transporation and disposal.

Contaminated Packaging:

If empty container retains product residues, all label precautions must be observed. Store away from ignition sources.Transport with all closures in place. Return for reuse or dispose according to national or local regulations. Dispose of container according to national or local regulations.

14. TRANSPORT INFORMATION

DOT:DOT Status: Not Regulated

DOT Shipping Name: NONE

DOT Reportable Quantity (Ibs): None

ICAO/IATA: Status: NOT REGULATED FOR TRANSPORTATION

Proper Shipping Name: None UN/NA

Number: NONE IMDG:Status: Not



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Regulated Proper Shipping Name: None TDG (Canada):Status: Not Regulated Proper Shipping Name: None **15. REGULATORY INFORMATION** Worldwide Inventory Status TSCA (USA): Listed Canadian DSL: Listed Canadian NDSL: Not Applicable. Listed on the DSL. EINECS/ELINCS (Europe): Listed Japanese Inventory (ENCS): Listed Korean Chemical Inventory (ECL): Listed Australian Chemical Inventories (AICS): Listed New Zealand (NZ): Listed Phillipines (PICCS) Inventory: Listed China (CLECS): Listed **US Regulatory Rules** SARA Section 302: None Found SARA 311/312 Hazard Catagories: Immediate Delayed Fire SARA 313 Chemical: Not Applicable / None RCRA Status: Not a RCRA waste. **Other Regulations:** California Proposition 65: NONE New Jersey Right-to-Know List: Not Applicable. Pennsylvania Right to Know List: Not Applicable. Florida Right to Know: Not Applicable. Minnesota Right to Know: Not Applicable MA Right to Know Law: Not Applicable. FDA Status 21 CFR: Not Regulated For Use in food contact applications under 21 CFR. **Canadian Regulations** WHMIS Hazard Class: D2B TOXIC MATERIALS / Materials Causing Other Toxic Effects NPRI: Not Listed. [Canada] **16. OTHER INFORMATION** Hazard Rating Systems: HMIS Classification: HEALTH 1, FLAMMABILITY 1, REACTIVITY 0 NFPA Rating: HEALTH 1, FLAMMABILITY 1, REACTIVITY 0 The following has been revised since the last issue of this MSDS:



The Emergency Overview statement has changed for the product. (See Section 3). Add toxicology information. Periodic worldwide chemical regulatory status review. Additional Information: For minor component Dicyclohexylamine: Clean Air Act Volatile Organic Compound (VOC). WHMIS Ingredient Disclosure List (Canada): Component 2-Mercaptobenzothiazole Disulfide appears on the WHMIS Ingredient Disclosure List

[Canada].

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