

Fluonox Terpolymer raw gum (without cure incorporated)

Gujarat Fluorochemicals Ltd.

Version No: 5.5

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 0

Issue Date: **08/12/2017** Print Date: **08/12/2017** S.GHS.USA.EN

SECTION 1 IDENTIFICATION

Product Identifier

Product name	Fluonox Terpolymer raw gum (without cure incorporated)	
Chemical Name	nylidene fluoride/ hexafluoropropene/ tetrafluoroethene	
Synonyms	KR325, KR370, KR435, KR470, KR630	
Other means of identification	Not Available	

Recommended use of the chemical and restrictions on use

Relevant identified uses Rubber Products

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Gujarat Fluorochemicals Ltd.
Address	12/ A GIDC Dahej Industrial Estate
Telephone	+91-2641-618333
Fax	+91-2641-618012
Website	www.gfl.co.in; www.fluonox.co.in
Email	contact@gfl.co.in

Emergency phone number

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A	Association / Organisation	Gujarat Fluorochemicals Itd
Emerg	gency telephone numbers	+91-2641-618080-81
	Other emergency telephone numbers	Not Available

SECTION 2 HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Not Applicable
Label elements	
Hazard pictogram(s)	Not Applicable
SIGNAL WORD	NOT APPLICABLE

Hazard statement(s)

Not Applicable

Hazard(s) not otherwise specified

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

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Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
25190-89-0	>99	vinylidene fluoride/ hexafluoropropene/ tetrafluoroethene

SECTION 4 FIRST-AID MEASURES

Description of first aid measures

If this product comes in contact with eyes:

▶ Wash out immediately with water.

If irritation continues, seek medical attention.

Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Eye Contact For THERMAL burns:

- Do NOT remove contact lens
- ▶ Lay victim down, on stretcher if available and pad **BOTH** eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.
- Seek urgent medical assistance, or transport to hospital.

If skin or hair contact occurs:

Flush skin and hair with running water (and soap if available).

Seek medical attention in event of irritation.

n case of burns:

- ▶ Immediately apply cold water to burn either by immersion or wrapping with saturated clean cloth.
- DO NOT remove or cut away clothing over burnt areas. DO NOT pull away clothing which has adhered to the skin as this can cause further injury.
- ▶ DO NOT break blister or remove solidified material
- ▶ Quickly cover wound with dressing or clean cloth to help prevent infection and to ease pain.
- For large burns, sheets, towels or pillow slips are ideal; leave holes for eyes, nose and mouth.
- ▶ DO NOT apply ointments, oils, butter, etc. to a burn under any circumstances
- ▶ Water may be given in small quantities if the person is conscious.
- Alcohol is not to be given under any circumstances.
- Reassure.
- ▶ Treat for shock by keeping the person warm and in a lying position.

Seek medical aid and advise medical personnel in advance of the cause and extent of the injury and the estimated time of arrival of the patient.

For thermal burns:

▶ Decontaminate area around burn.

Consider the use of cold packs and topical antibiotics.

For first-degree burns (affecting top layer of skin)

- ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides.
- ▶ Use compresses if running water is not available.
- ▶ Cover with sterile non-adhesive bandage or clean cloth.
- ▶ Do NOT apply butter or ointments; this may cause infection.

Give over-the counter pain relievers if pain increases or swelling, redness, fever occur.

For second-degree burns (affecting top two layers of skin)

- ▶ Cool the burn by immerse in cold running water for 10-15 minutes.
- ▶ Use compresses if running water is not available.
- ▶ Do NOT apply ice as this may lower body temperature and cause further damage.
- ▶ Do NOT break blisters or apply butter or ointments; this may cause infection.

Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):

- Lay the person flat.
- ▶ Elevate feet about 12 inches.
- ▶ Elevate burn area above heart level, if possible.
- ► Cover the person with coat or blanket.

Seek medical assistance.

For third-degree burns Seek immediate medical or emergency assistance.

In the mean time:

▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound.

- Separate burned toes and fingers with dry, sterile dressings.
- ▶ Do not soak burn in water or apply ointments or butter; this may cause infection.
- ▶ To prevent shock see above.
- ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway.
- ▶ Have a person with a facial burn sit up
- ▶ Check pulse and breathing to monitor for shock until emergency help arrives.

Inhalation

Ingestion

Skin Contact

- $\blacksquare \ \ \text{If fumes, aerosols or combustion products are inhaled remove from contaminated area}. \\$
- Other measures are usually unnecessary.

Immediately give a glass of water.

▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

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Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For polytetrafluoroethylene (PTFE) and other related polyfluorinated polymers:

Pyrolysis products of this material have been known to produce an influenza-like syndrome in man, lasting 24-48 hours.

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SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

- Do NOT direct a solid stream of water or foam into burning molten material; this may cause spattering and spread the fire.
- ▶ There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

Fire Fighting

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- ▶ Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.

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- ▶ Solid which exhibits difficult combustion or is difficult to ignite.
- Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion.
- Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited; once initiated larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.
- A dust explosion may release large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.Combustion products include:

Fire/Explosion Hazard

carbon monoxide (CO)

carbon dioxide (CO2)

hydrogen fluoride

other pyrolysis products typical of burning organic material.

CARE: Contamination of heated / molten liquid with water may cause violent steam explosion, with scattering of hot contents.

- ▶ Polytetrafluoroethylene (PTFE) and related polyfluorinated polymers does not burn without an external flame.
- ▶ WARNING: Wear neoprene gloves when handling refuse from fire where polytetrafluoroethylene (PTFE) was present.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor S	Spil
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- ▶ Clean up all spills immediately.
- Avoid contact with skin and eyes.
- ▶ Wear impervious gloves and safety glasses.
- Use dry clean up procedures and avoid generating dust.

Major Spills

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
 Control personal contact with the substance, by using protective equipment and dust respirator.
- ▶ Prevent spillage from entering drains, sewers or water courses

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling

- ▶ The greatest potential for injury caused by molten materials occurs during purging of machinery (moulders, extruders etc.)
- ▶ It is essential that workers in the immediate area of the machinery wear eye and skin protection (such as full face, safety glasses, heat resistant gloves, overalls and safety boots) as protection from thermal burns.
- Furnes or vapours emitted from hot melted materials, during converting operations, may condense on overhead metal surfaces or exhaust ducts. The condensate may contain substances which are irritating or toxic. Avoid contact of that material with the skin.
- Limit all unnecessary personal contact.
- ▶ Wear protective clothing when risk of exposure occurs
 - Use in a well-ventilated area.
- Avoid contact with incompatible materials
- Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other

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oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)

- ▶ Establish good housekeeping practices.
- Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.

Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.

Other information

- · Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry area protected from environmental extremes. Store away from incompatible materials and foodstuff containers

Conditions for safe storage, including any incompatibilities

Suitable container

- ▶ Lined metal can, lined metal pail/ can.
- Plastic pail.
- Polvliner drum.
- Packing as recommended by manufacturer.

Storage incompatibility

Avoid contamination of water, foodstuffs, feed or seed.

For polytetrafluoroethylene (PTFE) and other related polyfluorinated polymers:

Avoid storage with strong oxidising agents, tetrafluoroethylene, hexafluoroethylene, perfluoroisobutylene, carbonyl fluoride and hydrogen fluoride.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
Fluonox Terpolymer raw gum (without cure incorporated)	Not Available	Not Available	Not Available	Not Available
Ingredient	Original IDLH		Revised IDLH	
vinylidene fluoride/ hexafluoropropene/ tetrafluoroethene	Not Available		Not Available	

Exposure controls

For molten materials:

Provide mechanical ventilation; in general such ventilation should be provided at compounding/ converting areas and at fabricating/ filling work stations where the material is heated. Local exhaust ventilation should be used over and in the vicinity of machinery involved in handling the molten material. Keep dry!!

Processing temperatures may be well above boiling point of water, so wet or damp material may cause a serious steam explosion if used in unvented equipment

For polytetrafluoroethylene (PTFE) and other related polyfluorinated polymers:

In processes such as extrusion moulding, engineering controls should be designed to draw thermal degeneration products from the

NOTE: When hydrogen fluoride is first detected continue to run equipment with the heat source to the polymer turned off. Ventilate the area and remove non-essential personnel from the area. In case of a major decomposition event evacuate all personnel immediately Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Personal protection

Appropriate engineering controls









Eve and face protection

- Safety glasses with side shields
- ▶ Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience.

Skin protection

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care.

Hands/feet protection

- ▶ When handling hot materials wear heat resistant, elbow length gloves
- Rubber gloves are not recommended when handling hot objects, materials
- Protective gloves eg. Leather gloves or gloves with Leather facing
- ▶ Neoprene rubber gloves

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- ▶ polychloroprene.
- nitrile rubber.

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	▶ butyl rubber.
Body protection	See Other protection below
Other protection	 When handling hot or molten liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. Usually handled as molten liquid which requires worker thermal protection and increases hazard of vapour exposure. CAUTION: Vapours may be irritating. No special equipment needed when handling small quantities. OTHERWISE: Overalls. Barrier cream. Eyewash unit.
Thermal hazards	Not Available

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A P1 Air-line*	-	A PAPR-P1
up to 50 x ES	Air-line**	A P2	A PAPR-P2
up to 100 x ES	-	A P3	-
		Air-line*	-
100+ x ES	-	Air-line**	A PAPR-P3

^{* -} Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

For molten materials:

76a-p()

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information	on ha	eic nh	veical	hne	chamical	nronartics

Appearance	Use may require material be molten. Molten or heated material may be compounded, moulded or extruded.				
Търгания	Light yellow				
Physical state	Solid	Relative density (Water = 1)	1.80-2.10		
Odour	Not Available	Partition coefficient n-octanol / water	Not Available		
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available		
pH (as supplied)	Not Available	Decomposition temperature	Not Available		
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available		
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available		
Flash point (°C)	Not Applicable	Taste	Not Available		
Evaporation rate	Not Available	Explosive properties	Not Available		
Flammability	Not Applicable	Oxidising properties	Not Available		
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable		
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available		
Vapour pressure (kPa)	Not Available	Gas group	Not Available		
Solubility in water (g/L)	Not Available	pH as a solution (1%)	Not Available		
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available		

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7	
Chemical stability	roduct is considered stable and hazardous polymerisation will not occur.	
Possibility of hazardous reactions	See section 7	

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Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition	0
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION			
Information on toxicological effe	ects		
Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. At temperatures of over 400 deg. C the polymer begins to decompose with the reaction becoming faster as temperature rises. Fumes from burning materials containing PTFE irritate the upper airway and may be harmful if exposure is prolonged. Overheated or burnt PTFE releases hydrogen fluoride (a highly irritating and corrosive gas) and small amounts of carbonyl fluoride (highly toxic). Processing for an overly long time or processing at overly high temperatures may cause generation and release of highly irritating vapours, which irritate eyes, nose, throat, causing red itching eyes, coughing, sore throat. Not normally a hazard due to non-volatile nature of product		
Ingestion	Overexposure is unlikely in this form. The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. High molecular weight material; on single acute exposure would be expected to pass through gastrointestinal tract with little change / absorption. Occasionally accumulation of the solid material within the alimentary tract may result in formation of a bezoar (concretion), producing discomfort.		
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Molten material is capable of causing burns.		
Еуе	Although the material is not thought to be an irritant (as discomfort characterised by tearing or conjunctival red		
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. Poly (tetrafluoroethylene) is used in the treatment for a number of urological disorders. Exposure of some experimental animals by local injection showed persistent chronic inflammatory reaction on histology of the sites taken. Repeated administration of 25% Teflon PFA (a derivative of PTFE) produced liver and testicular changes but subsequent studies did not reproduce these effects. This product contains a polymer with a functional group considered to be of high concern. Reactive groups not categorised are generally listed as high risk.		
Fluonox Terpolymer raw gum (without cure incorporated)	TOXICITY Not Available	IRRITATION Not Available	
vinylidene fluoride/ hexafluoropropene/ tetrafluoroethene	TOXICITY Not Available	IRRITATION Not Available	
Legend:	Nalue obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		
VINYLIDENE FLUORIDE/ HEXAFLUOROPROPENE/ TETRAFLUOROETHENE	No significant acute toxicological data identified in literature search.		
Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	0	Reproductivity	0
Serious Eye Damage/Irritation	0	STOT - Single Exposure	0
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

🗶 - Data available but does not fill the criteria for classification

✓ – Data available to make classification

Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Fluonox Terpolymer raw gum (without cure incorporated)	Not Available	TEST DURATION (HR) Not Available	SPECIES Not Available	Not Not Available Available
vinylidene fluoride/ hexafluoropropene/ tetrafluoroethene	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE SOURCE
	Not Available	Not Available	Not Available	Not Not Available Available

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(Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For polytetrafluoroethylene (PTFE) and other related polyfluorinated polymers:

Ecotoxicity is expected to be low based on the near zero water solubility of the polymer. Material is considered inert and is not expected to e biodegradable or toxic.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant NO

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

 ${\bf Sea\ transport\ (IMDG-Code\ /\ GGVSee):\ NOT\ REGULATED\ FOR\ TRANSPORT\ OF\ DANGEROUS\ GOODS}$

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

 ${\bf Safety,\,health\,and\,environmental\,regulations\,/\,legislation\,specific\,for\,the\,substance\,or\,mixture}$

VINYLIDENE FLUORIDE/ HEXAFLUOROPROPENE/ TETRAFLUOROETHENE(25190-89-0) IS FOUND ON THE FOLLOWING REGULATORY

LISTS US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SECTION 311/312 HAZARD CATEGORIES

Immediate (acute) health hazard	No
Delayed (chronic) health hazard	No
Fire hazard	No
Pressure hazard	No
Reactivity hazard	No

US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)

None Reported

State Regulations

US. CALIFORNIA PROPOSITION 65

None Reported

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (vinylidene fluoride/ hexafluoropropene/ tetrafluoroethene)

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China - IECSC	Υ
Europe - EINEC / ELINCS / NLP	N (vinylidene fluoride/ hexafluoropropene/ tetrafluoroethene)
Japan - ENCS	Υ
Korea - KECI	Υ
New Zealand - NZIoC	Υ
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value

LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

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